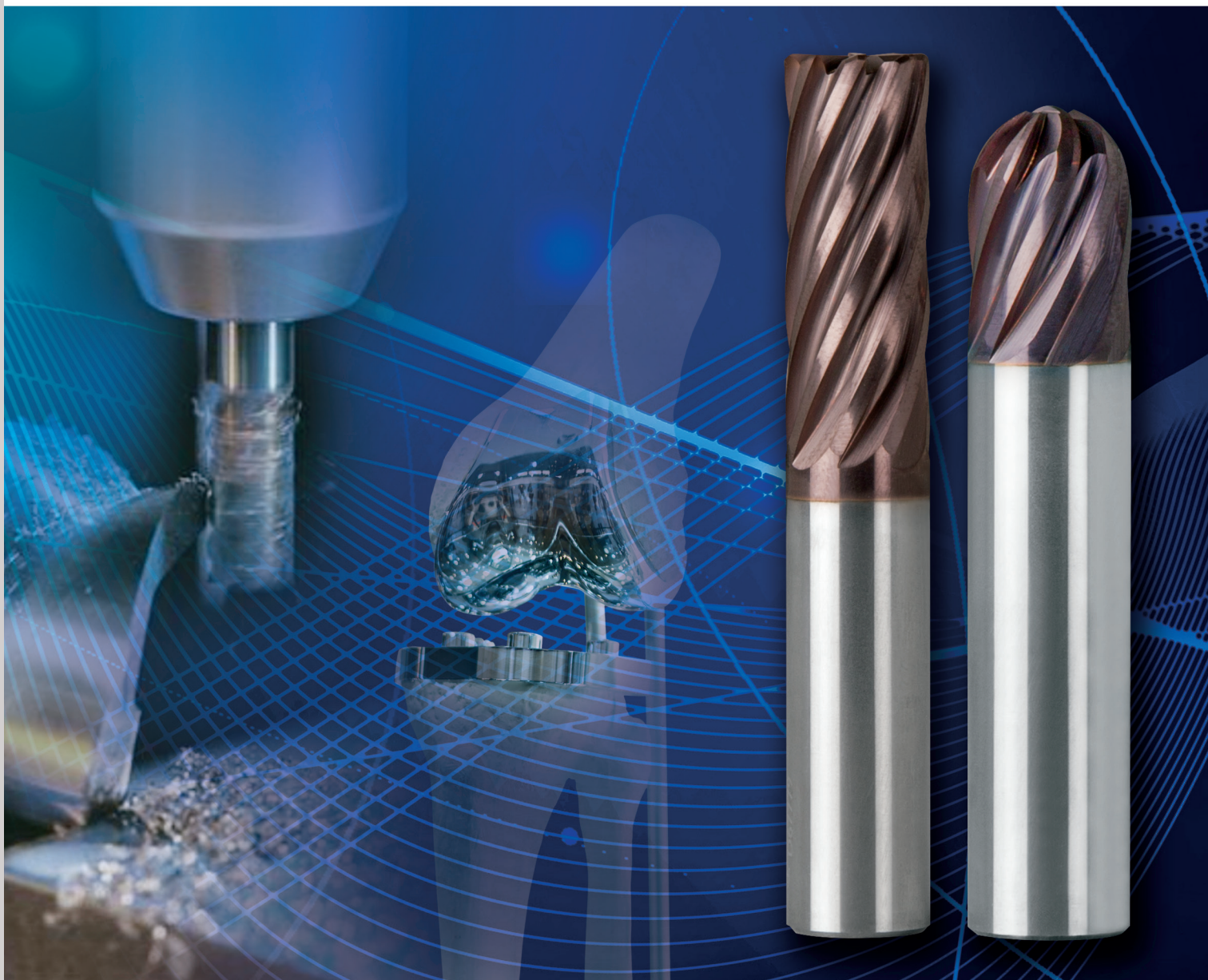


 **DATA FLUTE™**

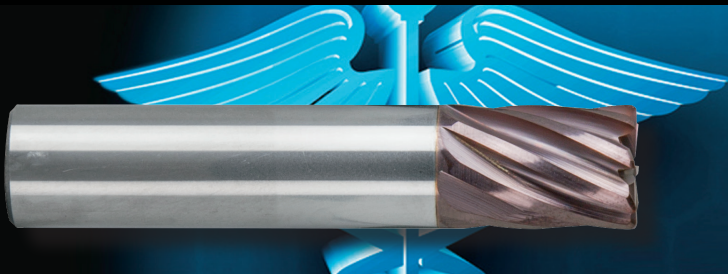
Introducing

MED_x Multi-Flute



- Optimized cutting geometry for Co-Cr alloys
- Capable of higher speeds and feeds
- Enhanced density PVD coating
- Low friction coefficient on cutting surfaces

MED_x Multi-Flute

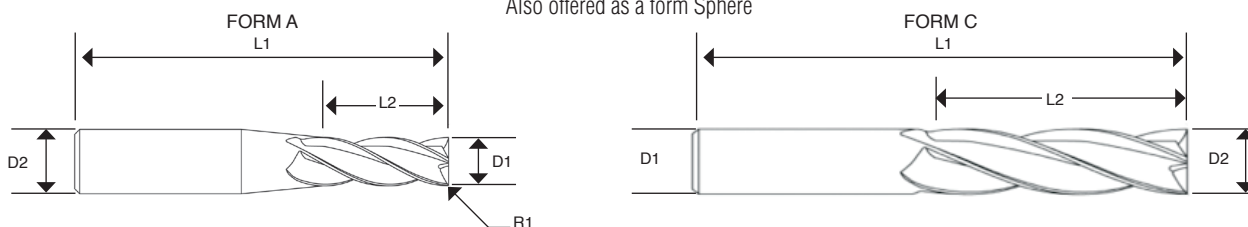


Data Flute is pleased to introduce its all new MED_x Series. This is a multi-flute tool designed primarily for cobalt chrome and other similar materials used in medical implants. Best results are achieved with high speed machining techniques using high rpm, high feed rates with light depths of cuts. Please call Data Flute for additional information.

NON STOCK STANDARDS

Part Number	Diameter	Shank	LOC	OAL	Form	Coating	No. of Flutes	Radius EDP	Ball EDP
	D1	D2	L2	L1					
MED _x ST60125-010C22	1/8	1/8	1/4	2	C	C22	6	44987-76-D	
MED _x 60125-010C22	1/8	1/8	1/2	2-1/2	C	C22	6	44988-76-D	
MED _x BNST60125C22	1/8	1/8	1/4	2	C	C22	6		44989-76-D
MED _x ST60187-010C22	3/16	3/16	5/16	2	C	C22	6	44990-76-D	
MED _x 60187-010C22	3/16	3/16	9/16	2-1/2	C	C22	6	44991-76-D	
MED _x BNST60187C22	3/16	3/16	5/16	2	C	C22	6		44992-76-D
MED _x ST80250-020C22	1/4	1/4	3/8	2	C	C22	8	44963-76-D	
MED _x 80250-020C22	1/4	1/4	3/4	2-1/2	C	C22	8	44964-76-D	
MED _x BNST80250C22	1/4	1/4	3/8	2	C	C22	8		44965-76-D
MED _x ST80312-020C22	5/16	5/16	7/16	2-1/2	C	C22	8	44966-76-D	
MED _x 80312-020C22	5/16	5/16	13/16	2-1/2	C	C22	8	44967-76-D	
MED _x BNST80312C22	5/16	5/16	7/16	2-1/2	C	C22	8		44968-76-D
MED _x ST80375-020C22	3/8	3/8	1/2	2-1/2	C	C22	8	44969-76-D	
MED _x 80375-020C22	3/8	3/8	1	3	C	C22	8	44970-76-D	
MED _x BNST80375C22	3/8	3/8	1/2	2-1/2	C	C22	8		44971-76-D
Metric									
MED _x ST603M-.3C22	3	6	5	55	A	C22	6	44993-76-D	
MED _x 603M-.3C22	3	6	8	57	A	C22	6	44994-76-D	
MED _x BNST603MC22	3	6	5	55	A	C22	6		44995-76-D
MED _x ST605M-.3C22	5	6	9	55	A	C22	6	44996-76-D	
MED _x 605M-.3C22	5	6	13	57	A	C22	6	44997-76-D	
MED _x BNST605MC22	5	6	9	55	A	C22	6		44998-76-D
MED _x ST806M-.5C22	6	6	10	55	C	C22	8	44975-76-D	
MED _x 806M-.5C22	6	6	20	57	C	C22	8	44976-76-D	
MED _x BNST806MC22	6	6	10	55	C	C22	8		44977-76-D
MED _x ST808M-.5C22	8	8	12	59	C	C22	8	44978-76-D	
MED _x 808M-.5C22	8	8	22	64	C	C22	8	44979-76-D	
MED _x BNST808MC22	8	8	12	59	C	C22	8		44980-76-D
MED _x ST810M-.5C22	10	10	14	67	C	C22	8	44981-76-D	
MED _x 810M-.5C22	10	10	25	73	C	C22	8	44982-76-D	
MED _x BNST810MC22	10	10	14	67	C	C22	8		44983-76-D

Also offered as a form Sphere



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